# plastics recycling

## regeneration recycling granulation







## Our vision: recycle to prosper

We are an eco-citizen actor at the heart of the circular economy. Our goal is to act in a significant and sustainable manner for our planet.

## Recycling, regenerating: that's our mission

**Granuplast** recycles high-density polyethylene (HDPE) and polypropylene (PP) plastics from common household and industrial waste, previously collected and prepared for recycling by professional recycling waste collectors.

**Granuplast** has developed a sustainable alternative to current practices based on a fully automated plastic regeneration process Our product is filtered through water, and undergoes 5 additional and complementar y sor ting and filtration levels, including an electrostatic system to ensure first class quality.

- Granuplast is an economical player who contributes to limit the
- impact of the industry on our environment. Our finished product,
- manufactured from recycled waste, can be used directly by compa-
- nies via extruders or injection presses.



## TURNING PLASTIC WASTES INTO A RAW MATERIAL

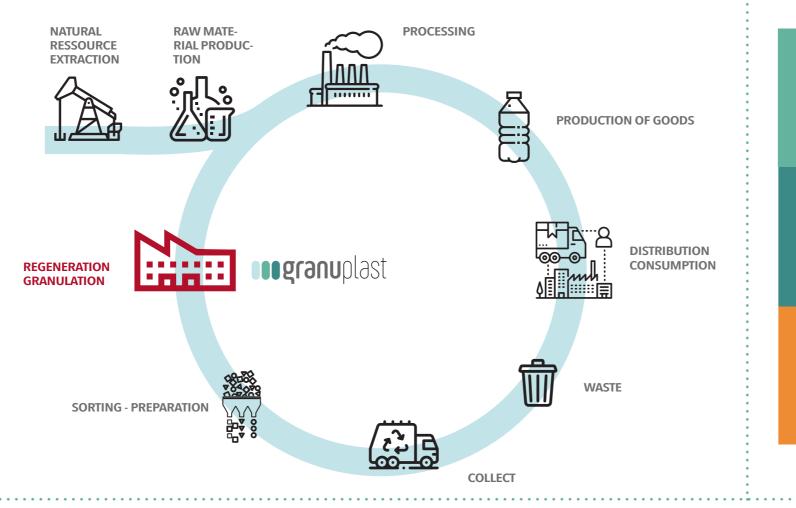
Our granulates are manufactured by recycling plastic bales coming from the collection and selective sorting of industrial and/or residential wastes.

#### **RECYCLED PLASTIC IS ECONOMICAL**

The purchase price is more competitive and stable than the cost of virgin plastic.

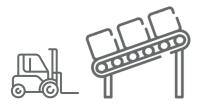
#### **RECYCLED PLASTIC IS EFFICIENT**

Our granulates have comparable performance to virgin plastics.



## A MECHANICAL PROCESS FOR MAXIMUM QUALITY

The entire process is monitored by our quality department to garantee a first class quality of our products.



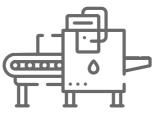
#### RECEIPT

The plastics arrives in the The bales are automatically and PP, from household The shredder, with a capaand industrial waste collec- city of 5t/hour, is capable to batches. To ensure the full than 50 mm. traceability of the material, the **pre-treatment** is done in batches equivalent to a truck load.



#### SHREDDING

form of bales, mainly HDPE loaded into the shredder. is crushed in water into tors/sorters. The bales are reduce all types and shapes through **decantation**. Our first checked then stored in of plastics into flakes of less washing water is repro-



#### SHREDDING, WASHING, SORTING

The shredded material flakes smaller than 14 mm. We then sort the material cessed in a closed circuit a purity rate of 98/99% and reused in our production line.



In order to improve the sorting and the quality of the finished product, our line is completed with a double electrostatic sorting system which ensures close to the virgin resin.



#### HOMOGENIZATION

After drying, the flakes are put into a mixing silo to obtain a perfect homogeneity.



#### GRANULATION

The flakes fill the extruders. At the end of the granula-Colorants can be added at the customer's request. The extruders are equipped with two degassing zones each, and a 150µ sieve filtration to remove the last impurities.

## **KEY FIGURES**







#### PACKAGING

tion process, the granules pass through a mixing silo for a second homogenizalizes the production process. Each big bag contains It - 1.2t of granules.

#### SAMPLING

The in-house laboratory, managed by qualified personnel, with the help of new DSC3 physical anation. An automatic big bag lysis equipment, allows packaging equipment fina- continuous quality control of HDPE and PP samples in order to know precisely the levels of purity of the recycled granules.

## A COMPANY FOCUSED ON EUROPE

Granuplast is located in a region of competitiveness and innovation considered to be the leading region in France in the field of plastics and composites. This leading position is partly due to the presence of the Plastics Valley located a few hours from Geneva, Turin, Milan, or Stuttgart.

This proximity offers numerous sources of supply of raw materials for recycling and numerous sources of customers.

Let's reinvent plastic recycling.

Let's participate together in the ecological transition.





POLYMERIS

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Granuplast

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